



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

004183

D350-561-141
Job Sheet 178792



Part No: D350-561-141

Job Qty: 2 ea

Part Name: Single Mirror Installation RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV N/A IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523
EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revD DD
verified by:EC

Ship Via:

JUL 03 2018

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/27/18	6/27/18	0.00	0.00	Start Up Stores/Pkg-2		JUL 03 2018
105	Packaging	2 pcs	6/27/18	6/27/18	0.00	0.00	Packaging1-3		JUL 12 2018
110	QC	2 pcs	6/27/18	6/27/18	0.00	0.00	QC4		JRB
120	Packaging	2 pcs	6/27/18	6/27/18	0.00	0.00	Packaging3-1		JRB
125	DC	2 pcs	6/27/18	6/27/18	0.00	0.00	DC		
130	QC21-FG	2 Ea	6/27/18	6/27/18	0.00	0.00	QC21		JUL 12 2018

Part Op 120 - Identify and pack for shipping as per PPP D350-561-141 LOCATION: FG011
Descriptions: 125 - Photocopy bluefile and create labels per PPP D350-561-141 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	12 Ea (6 ea)	90-Start up Operation	5041106-1
AN3-6A	Bolt	2 Ea (1 ea)	90-Start up Operation	5048402
AN4-10A	Bolt	2 Ea (1 ea)	90-Start up Operation	FM137812-0
AN4-5A	Bolt	6 Ea (3 ea)	90-Start up Operation	5027725
D2011-101	Mirror 6"	2 Ea (1 ea)	90-Start up Operation	5082458-1
D2012-105	Arm (31.06)	2 Ea (1 ea)	90-Start up Operation	5081119X1 5084740X1
D2012-107	Clevis	2 Ea (1 ea)	90-Start up Operation	5032678
D2012-111	Bracket	2 Ea (1 ea)	90-Start up Operation	5079442
D2012-115	Bracket, Clevis	2 Ea (1 ea)	90-Start up Operation	5063115
D2022-101	Spacer	4 Ea (2 ea)	90-Start up Operation	5059045
D3629-1	Bracket	2 Ea (1 ea)	90-Start up Operation	5061078X1 5081635X1
D3635-1	Gasket	2 Ea (1 ea)	90-Start up Operation	5078832
D3646-1	Arm	2 Ea (1 ea)	90-Start up Operation	5082491
D3646-3	Arm	2 Ea (1 ea)	90-Start up Operation	5064576X1 5034747X1
D4070-041	Clamp	4 Ea (2 ea)	90-Start up Operation	5072739X1 501149X3
MS21042L3	Nut	8 Ea (4 ea)	90-Start up Operation	5078167
MS21042L4	Nut	8 Ea (4 ea)	90-Start up Operation	5075983
NAS1149D0363J	Washer	16 Ea (8 ea)	90-Start up Operation	5015869
NAS1149D0463J	Washer	16 Ea (8 ea)	90-Start up Operation	5067900



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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S091288



Part: D350-561-141

Job No: 178792

Serial No/Batch: S091288

Revision:
Inspector:
Exp Date:
Instructions:

Date: 07/12/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	12	238	0
	AN3-6A	2	141	0
	AN4-10A	2	44	0
	AN4-5A	6	54	0
	D2011-101	2	18	0
	D2012-105	2	1	0
	D2012-107	2	49	0
	D2012-111	2	3	0
	D2012-115	2	19	0
	D2022-101	4	45	0
	D3629-1	2	6	0
	D3635-1	2	19	0
	D3646-1	2	4	0
	D3646-3	2	6	0
	D4070-041	4	17	0
	MS21042L3	8	1,902	0
	MS21042L4	8	2,965	0
	NAS1149D0363J	16	2,225	0
	NAS1149D0463J	16	5,122	0
Part Specifications				
Specifications could not be found.				



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
004183	S088661	AN3-5A	Bolt	S041106-1	FP001	12
004183	S088660	AN3-6A	Bolt	S048402	ST350	2
004183	S088659	AN4-10A	Bolt	FM137412-0	ST345	2
004183	S088658	AN4-5A	Bolt	S027725	ST345	6
004183	S091285	D2011-101	Mirror 6"	S083123	ST384	2
004183	S081119	D2012-105	Arm (31.06)	S081113	ST376	1
004183	S089438	D2012-105	Arm (31.06)	s084740	ST377	1
004183	S088699	D2012-107	Clevis	S037678	WA004	2
004183	S088706	D2012-111	Bracket	s079492	ST001	2
004183	S063115	D2012-115	Bracket, Clevis	F155551	ST001	2
004183	S088705	D2022-101	Spacer	s059045	ST001	4
004183	S061078	D3629-1	Bracket	S061077	ST068	1
004183	S088672	D3629-1	Bracket	s081675	ST044	1
004183	S088671	D3635-1	Gasket	s078832	ST045	2
004183	S088666	D3646-1	Arm	s082491	ST377	2
004183	S034747	D3646-3	Arm	S034725	ST377	1
004183	S064576	D3646-3	Arm	S064575	ST377	1
004183	S072739	D4070-041	Clamp	S082241	ST072	1
004183	S091286	D4070-041	Clamp	S071479	ST072	3
004183	S088657	MS21042L3	Nut	s078167	ST303	8
004183	S088656	MS21042L4	Nut	s075983	ST303	8
004183	S088655	NAS1149D0363J	Washer	s015269	ST263	16
004183	S088654	NAS1149D0463J	Washer	s067900	ST263	16

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 7/12/18 1:01 PM dart.quirion.sonia

Change Record

PAGE 1 OF 1

Part Number: D350-561-141

Description: SINGLE CARGO MIRROR INSTALLATION, RH (REPLACES -041)

[illegible]

5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

REFERENCE ONLY